

Work Order ID 57120

March 23, 2010 8:25:46 AM



Page 1

Item ID: D3911-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Plate-Eyebolt Receiver

Start Date: 23/03/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 16.00

Customer:

Reference:

Int 10-03-2B

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3911

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per Dwg and File

DWG REV: A

PROG REV: A

304, 126

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

RB 10-3-23

GP 10/03/24 (20)

RB 10-3-23

Work Order ID 57120

March 23, 2010 8:25:46 AM



Page 2

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Revision ID:

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Item Name: Basket Plate-Eyebolt Receiver

Start Date: 23/03/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 16.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

5/10/12/24

*counter
470*



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *57120*

0.00



Packaging

Memo

0.00

Packaging

10/3/20 20

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/30
BS 10-3-29
20

Picklist Print

March 23, 2010 8:25:45 AM

Page 1

Work Order ID: 57120



Parent Item: D3911-7

Parent Item Name: Basket Plate-Eyebolt Receiver

Start Date: 23/03/2010

Required Date: 25/03/2010

Comments: IPP REV:A NEW ISSUE JLM 10-02-09 VERIFIED BY:EC

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	55.5036	0.5373	7		



304/316 0.125 Sheet



B10-3-23

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

112663

55.5036

55.5036

20

112663

DART AEROSPACE LTD		Work Order: 57120
Description: BASKET PLATE EYEBOLT RECEIVER		Part Number: D3911-7
Inspection Dwg: D3911-7 Rev: A		Page 1 of 1

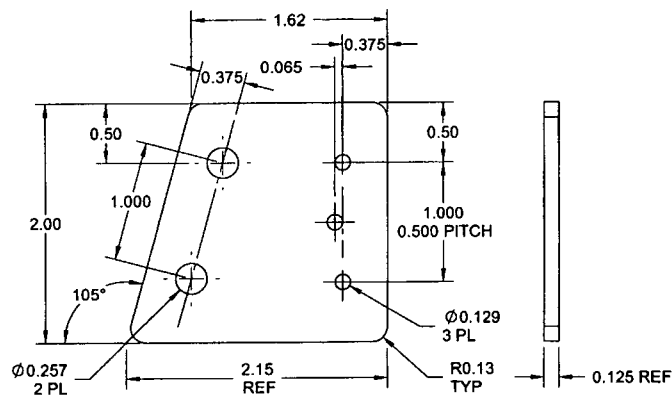
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .129	+ .005 - .001	.131	*			
Ø .257	+ .006 - .001	.260	*			
.400	± .010	.403	*			
.83	± .030	.833	*			
1.75	± .030	1.735	*			
1.000	± .010	1.001	*			
.500	± .010	.503	*			
.450	± .010	.445	*			
.150	± .010	.146	*			
.250	± .010	.254	*			
.250	± .020	.251	*			
1.100	± .020	1.100	*			
.500	± .010	.503	*			
1.250	± .010	1.253	*			
1.763	± .010	1.763	*			
2.30	± .030	2.300	*			
.454	± .010	.458	*			
1.000	± .010	1.001	*			
2.00	± .030	2.000	*			
.125	± .010	.118	*			

Measured by: JB	Audited by: S	Prototype Approval:	N/A
Date: 10-3-23	Date: 10/03/24	Date:	N/A

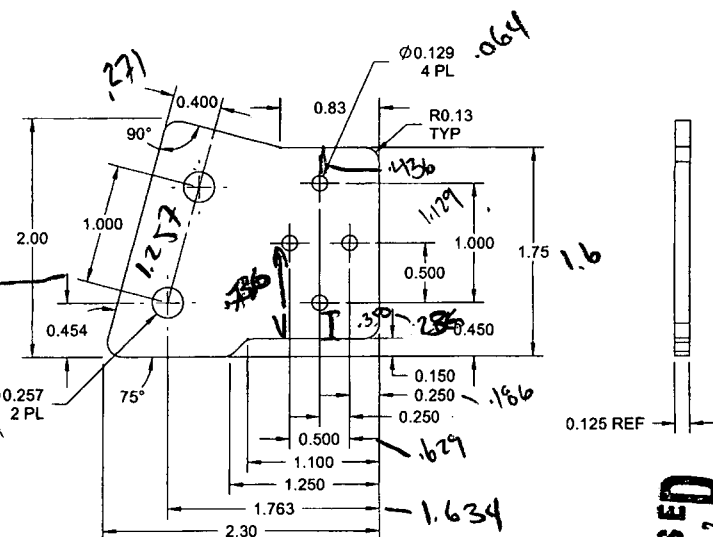
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3911-5 BASKET STUD PLATE

NOTES:

- 1) MATERIAL -5 & -7: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
PER DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -5: 0.13 lbs
-7: 0.13 lbs



D3911-7 BASKET PLATE-EYEBOLT RECEIVER

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3911	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		AFT HARDPOINT, BASKET	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

RELEASED
2010-03-12
2ND